

Date: Monday, 21/04/2008 2:23:17 PM
User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: B67-43001
Job Number	: 38703		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: PB6743001171
This Issue	: 21/04/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: PB6743001171
First Issue	: / /	Project Number	:
Previous Run	: 00015	Drawing Revision	: B1
	Type : SMALL / MED FAB	Material	:
Written By	:	Due Date	: 28/04/2008
Checked & Approved By	:	Qty:	20 12 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
CUT PER DRWG B67-43001 REV.B1

DRILL HOLE .193

FF 08-04-22

20
30
42

2.0	M6061T6A1000W125	6061T6 ANGLE 1.00 X.125W
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*



Comment: Qty.: 0.1000 f(s)/Unit Total: 1.2000 f(s)
6061T6 ANGLE 1.00 X.125W

D6209. B 37670

FF 08-04-22

20
42

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

S 08/04/22

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

ID & STK

W/A

S 08-04-23

20

Job Completion



QC21 -> 08.04.24

mf 08-04-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

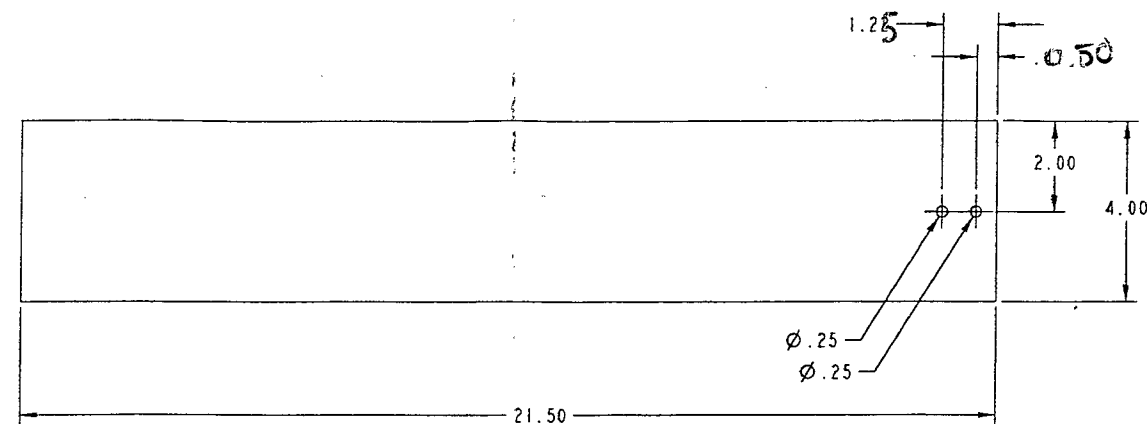
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

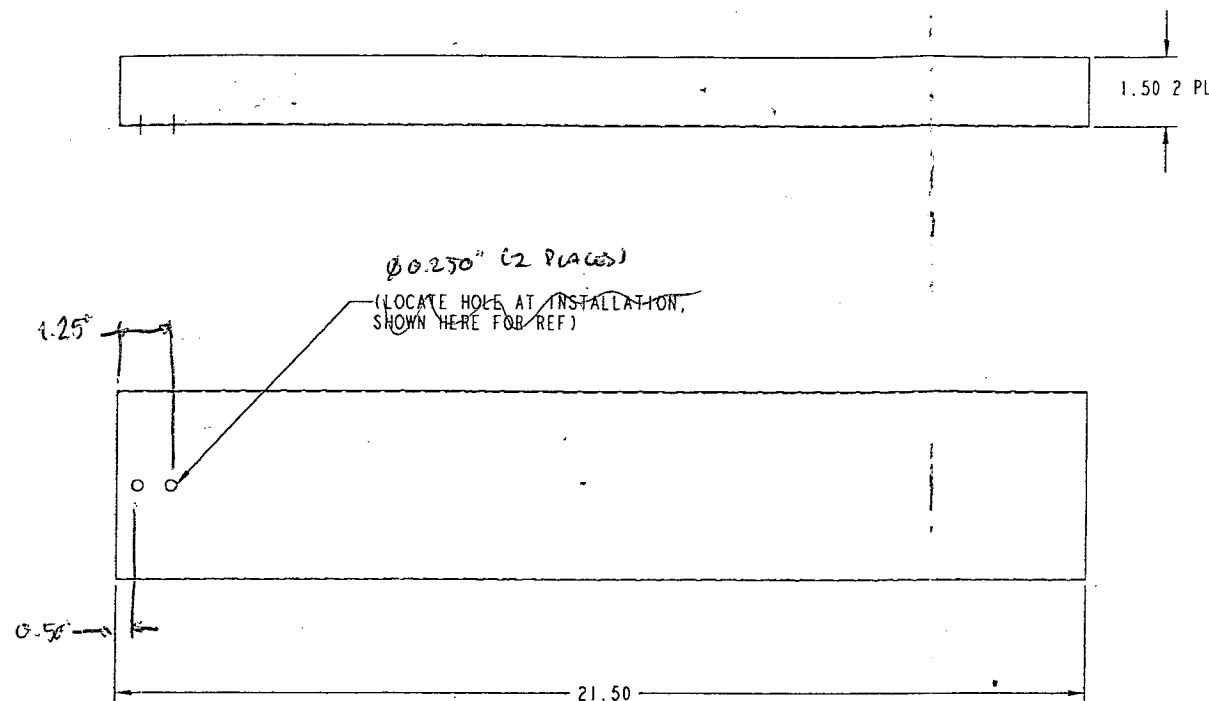
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

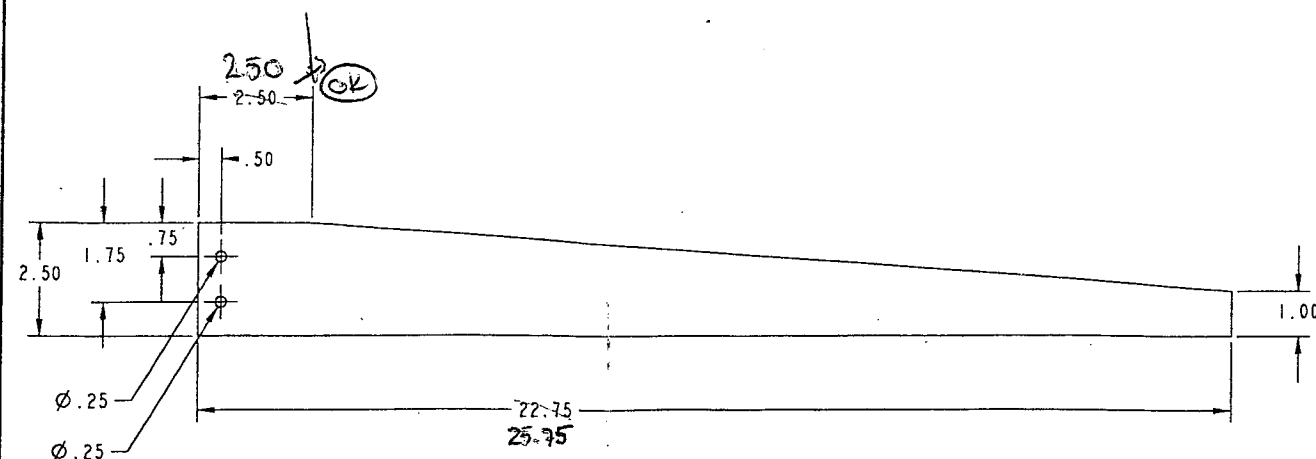
RELEASED
#06-07-20



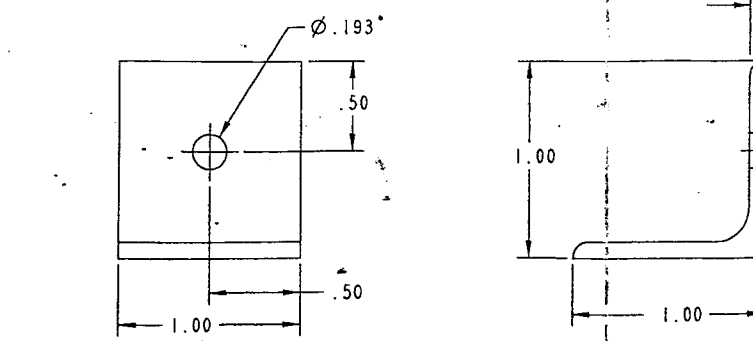
② -169 LONG SUPPORT PLATE
MATL: .090 THK, 6061-T6, 00-A-250/11
SCALE 0.500



② -173 COVER PLATE
MATL: .032 THK, 2024-T3, 00-A-250/4
SCALE 0.500



④ -167 LONG SIDE PLATE
MATL: .125 THK, 6061-T6, 00-A-250/11
SCALE 0.500



② -171 MOUNTING PLATE
MATL: AND10133-1002, 6061-T6, 00-A-200/8F
ALT MATL: .090 THK, 6061-T6, 00-A-250/11
SCALE 2.000

PREMIER AVIATION, INC.
2621 Aviation Parkway, Grand Prairie, Texas 75052
SIZE CODE IDENT NO. DWG NO. REV.
D OSUV8 B67-43001 B7
SCALE: WT: SHEET 27 OF 45

ORIGINAL

